

Hardware Interfaces

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UMPC



Natural Interactive Walking

FP7 IP Project



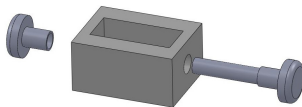
February 2011 Meeting

Main activity for the last period has been focused on:

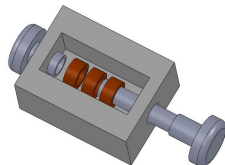
- ▶ manufacturing issue of miniature integrated actuators for haptic applications
- ▶ prototyping of passive shoe-embedded haptic stimulator
- ▶ design of distributed stimulator

Integrated manufacturing process developed:

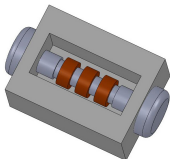
- ▶ Mold + plugs preparation:



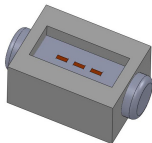
- ▶ Locating pre-fabricated coils within 10 μm :



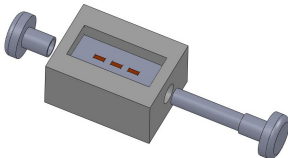
- ▶ Prepare bore:



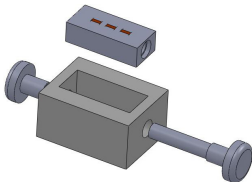
- Pour epoxy compound:



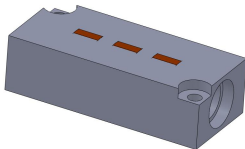
- Cure and create bore:



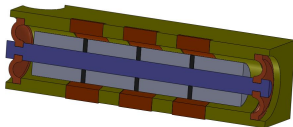
- Unmold device:



- ▶ Unfolded device (dimensional accuracy within μm):



- ▶ Finished device showing all the components μm :



Scaling laws

force

$$F = JBl \quad (1)$$

$$F = 2\pi JBN \frac{D}{2} \quad (2)$$

$$F \propto JND \quad (3)$$

power

$$R = \rho \frac{l}{S} \quad (4)$$

$$l = 2\pi N \frac{D}{2} \quad (5)$$

$$R = \rho \frac{\pi ND}{S} \quad (6)$$

$$R \propto ND \quad (7)$$

$$P = i^2 R = JS^2 R \quad (8)$$

$$P \propto J^2 DN \quad (9)$$

Scaling laws

motor constant

$$K_m = \frac{F}{\sqrt{P}} \quad (10)$$

$$K_m \propto \frac{JND}{\sqrt{J^2ND}} \quad (11)$$

$$K_m \propto DN \quad (12)$$

$$N = \frac{DL}{S} \quad (13)$$

$$N \propto DL \quad (14)$$

$$K_m \propto D^2L \quad (15)$$

Motor electrical time constant

$$E_m = \frac{Li^2}{2} \quad (16)$$

$$P_{\text{loss}} = i^2 R \quad (17)$$

$$\frac{E_m}{P_{\text{loss}}} \propto \frac{L}{R} \quad (18)$$

$$t_e \propto \frac{E_m}{P_{\text{loss}}} \quad (19)$$

$$\phi = J\pi \frac{D}{R_{\text{gap}}} \quad (20)$$

$$E_m \propto \Phi^2 R_{\text{gap}} \propto \frac{J^2 D^2}{R_{\text{gap}}} \quad (21)$$

$$R_{\text{gap}} \propto \frac{g}{Dl} \quad (22)$$

$$E_m \propto J^2 D^3 L \quad (23)$$

$$P_{\text{loss}} \propto J^2 D^2 L \quad (24)$$

$$t_e \propto D \quad (25)$$

Thermal resistance

$$D_{th} = \frac{1}{R_{th}} \quad (26)$$

$$D_{th} \propto DL \quad (27)$$

Stroke

$$F = k\delta \quad (28)$$

$$\delta = \frac{F}{k} \quad (29)$$

$$F \propto JND \quad (30)$$

$$\propto JD^2L \quad (31)$$

$$k \propto \frac{E}{D} \quad (32)$$

$$\delta_{max} \propto \frac{JD^3L}{E} \quad (33)$$

$$\delta \propto \frac{D^3L}{E} \quad (34)$$

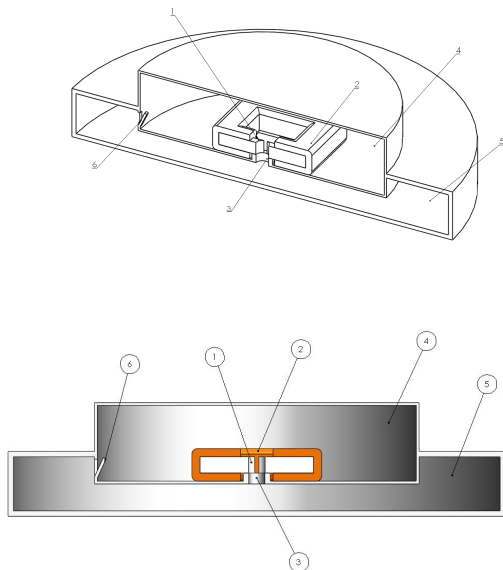
Resonance frequency

$$\frac{X_{\max}}{F_{\max}} = \frac{1}{\sqrt{(K - M\omega_0)^2 + B^2\omega_0^2}} \quad (35)$$

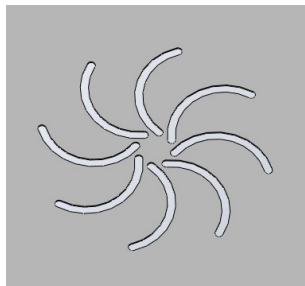
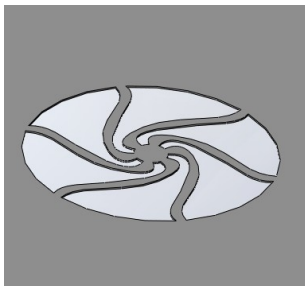
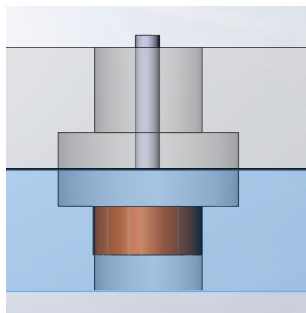
$$B \propto \frac{E}{D^2} \quad (36)$$

$$0 = \left(\frac{E}{D^2} + D^4 L^2 \right) - EDL\omega_0 + \left(\frac{E}{D^2} - \frac{D^2}{E} \right) \quad (37)$$

Passive shoe-embedded haptic stimulator



New design for distributed actuator



Time line

